SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

1. Identification

Product identifier: TEGO® Phobe 1409
Chemical name:
Emulsion of aminofunctional polydimethylsiloxanes

Other means of identification
None.

Recommended restrictions

Recommended use: Industrial use
Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name	:	Evonik Corporation Nutrition & Care PO Box 34628 Richmond, VA 23234 USA
Telephone	:	+1 804 727 0700
Fax	:	+1 804 727 0845
E-mail	:	product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health Emergency	:	+1 800 424 9300 (CHEMTREC - US & CANADA) 800 681 9531 (CHEMTREC MEXICO) +1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2A
Skin sensitizer	Category 1

Label Elements

Hazard Symbol:

Signal Word: Warning

Hazard Statement:

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention: Avoid breathing dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing. Specific treatment (see supplemental first aid instructions on this label). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Disposal: Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

Chemical name:
Emulsion of aminofunctional polydimethylsiloxanes

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
3-Aminopropyltriethoxysilane		919-30-2	>=1 - <5%
Isotridecanol, ethoxylated		9043-30-5	>=1 - <5%
Siloxanes and Silicones, di-Me, [[(3-aminopropyl)silylidyne]tris(oxy)]tris		67923-10-8	20 - <50%
Isotridecanol, ethoxylated		9043-30-5	1 - <3%
Ethanol (Ethyl alcohol)		64-17-5	1 - <5%
tetrabutylammonium hydroxide		2052-49-5	0.1 - <1%
Reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no.247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no.220-239-6] (3:1)		55965-84-9	0.001 - <0.1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information:	Remove soiled or soaked clothing immediately
Inhalation:	fresh air supply, consult a doctor if feeling unwell.
Skin Contact:	In case of contact with skin wash off immediately with soap and water If skin irritation persists, call a physician.
Eye contact:	In case of contact with eyes rinse thoroughly with plenty of water. If symptoms persist, seek medical advice.
Ingestion:	Thoroughly clean the mouth with water In case of discomfort: Supply with medical care.
Personal Protection for First-aid Responders:	No data available.

Most important symptoms and effects, both acute and delayed

Symptoms:	Serious eye irritation Skin irritation
Hazards:	No data available.

Indication of immediate medical attention and special treatment needed

Treatment:	Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	foam, carbon dioxide, dry powder, water spray.
Unsuitable extinguishing media:	High volume water jet.
Special hazards arising from the substance or mixture:	In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide - Nitrogen oxides (NOx) Under certain conditions of combustion traces of other toxic substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting procedures:	No specific precautions.
Special protective equipment for fire-fighters:	Do not inhale explosion and/or combustion gases. Self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Use personal protective equipment.
Accidental release measures:	No data available.

Methods and material for containment and cleaning up:	Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.
Environmental Precautions:	Do not allow to enter drains or waterways Prevent product from getting into subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):	No data available.
Safe handling advice:	Provide good ventilation of working area (local exhaust ventilation if necessary).Do not inhale gases/vapours/aerosols. Avoid contact with skin and eyes.
Contact avoidance measures:	No data available.

Storage

Safe storage conditions:	Keep container tightly closed in a cool, well-ventilated place.Protect from heat and direct sunlight Homogenise before using. Protect from frost.Ethanol may be split off by hydrolysis in the course of time; high temperatures can accelerate hydrolysis. Regulation (EC) 1272/2008 classifies ethanol as an inflammable gas belonging to hazard class II.
Safe packaging materials:	No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values		Source
Ethanol (Ethyl alcohol)	STEL	1,000 ppm		US. ACGIH Threshold Limit Values, as amended (03 2016)
	REL	1,000 ppm	1,900 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	1,000 ppm	1,900 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (03 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

Eye/face protection:	Safety goggles

Skin Protection

Hand Protection:	Material: Nitrile rubber. Break-through time: 480 min
Skin and Body Protection:	protective clothing
Respiratory Protection:	in case of formation of vapours/aerosols: Short term: filter apparatus, combination filter A-P2
Hygiene measures:	Remove soiled or soaked clothing immediately. When using do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Use skin protective preparation as preventive skin protection.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	
Physical state:	liquid
Form:	liquid
Color:	White
Odor:	specific to the product
Odor Threshold:	not measured
Freezing point:	not measured
Boiling Point:	not measured
Flammability:	not measured
Upper/lower limit on flammability or explosive limits	
Explosive limit - upper:	not measured
Explosive limit - lower:	not measured
Flash Point:	> 212 °F/> 100 °C (DIN EN ISO 2719)
Auto-ignition temperature:	not measured
Decomposition Temperature:	not measured
pH:	6 - 8 (25 °C)
Viscosity	
Dynamic viscosity:	100 - 500 mPa.s (77 °F/25 °C, DIN 53015)
Kinematic viscosity:	102 - 510 mm2/s (77 °F/25 °C, calculated)
Flow Time:	No data available.
Solubility(ies)	
Solubility in Water:	miscible
Solubility (other):	not measured
Partition coefficient (n-octanol/water):	not measured
Vapor pressure:	not measured
Relative density:	not measured
Density:	0.98 g/cm3 (77 °F/25 °C) (DIN 12791)
Bulk density:	No data available.
Relative vapor density:	not measured

Other information

Explosive properties:	not measured
Oxidizing properties:	not oxidizing
Minimum ignition temperature:	not measured
Metal Corrosion:	Not corrosive to metals
Evaporation Rate:	not measured

10. Stability and reactivity

Reactivity:	see section "Possibility of hazardous reactions".
Chemical Stability:	The product is stable under normal conditions.
Possibility of hazardous reactions:	No hazardous reactions with proper storage and handling
Conditions to avoid:	Freezing. direct sunlight
Incompatible Materials:	Not known.
Hazardous Decomposition Products:	None with proper storage and handling.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation:	Information on effects are given below.
Skin Contact:	Information on effects are given below.
Eye contact:	Information on effects are given below.
Ingestion:	Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Oral
Product: Not classified for acute toxicity based on available data.

Dermal
Product: No data available.
Not classified for acute toxicity based on available data.

Inhalation
Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity

Product:	No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:
No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:
No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

No data available.

In vitro

Product:	No data available.
Components:	
3-Aminopropyltriethoxysilane	Ames test (OECD 471): negative gene mutation test (OECD 476): negative Chromosomal aberration (OECD 473): negative
Ethanol (Ethyl alcohol)	Ames test (OECD 471): negative (analogy) gene mutation test (OECD 476): negative (analogy)
Reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no.247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no.220-239-6] (3:1)	Ames test (OECD 471): negative

In vivo

Product:	No data available.
Components:	
3-Aminopropyltriethoxysilane	Micronucleus test (OECD 474) Intraperitoneal (Mouse, Female, Male): negative
Ethanol (Ethyl alcohol)	Chromosomal aberration (OECD 478) Oral (Mouse, Male): negative

Reproductive toxicity

Product:	No data available.

Specific Target Organ Toxicity - Single Exposure

Product:	No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product:	No data available.

Aspiration Hazard

Product:	Not classified

Information on health hazards

Other hazards

Product:	No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product:	No data available.

Aquatic Invertebrates

Product:	No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
3-Aminopropyltriethoxysilane	EC 50 (Desmodesmus subspicatus (green algae), 72 h): > 1,000 mg/l (OECD 201)
Ethanol (Ethyl alcohol)	EC 50 (Chlorella vulgaris (Fresh water algae), 72 h): 275 mg/l (OECD 201)
tetrabutylammonium hydroxide	EC 50 (Chlorella vulgaris (Fresh water algae), 72 h): > 200 mg/l (OECD 201)

Toxicity to microorganisms

Product:	No data available.

Chronic hazards to the aquatic environment:

Fish

Product:	No data available.

Aquatic Invertebrates

Product:	No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
3-Aminopropyltriethoxysilane	NOEC (Desmodesmus subspicatus (green algae), 72 h): 1.3 mg/l (OECD 201)

Toxicity to microorganisms

Product:	No data available.

Persistence and Degradability

Biodegradation

Product:	No data available.

BOD/COD Ratio

Product:	No data available.
Components:	
Ethanol (Ethyl alcohol)	58 %

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product:	No data available.

Partition Coefficient n-octanol / water (log Kow)

Product:	Log Kow: not measured

Mobility in soil:

Product	No data available.

Results of PBT and vPvB assessment:

Product	No data available.

Other adverse effects:

Other hazards

Product:	Do not allow to enter soil, waterways or waste water canal. Based on expert judgement and on experimental data within an analogue approach, the maximum estimated aqueous concentration of typical impurities of siloxane polymers, migrating into water is below their established no-effect threshold value for aquatic organisms.

13. Disposal considerations

Disposal methods:	In accordance with local authority regulations, take to special waste incineration plant
Contaminated Packaging:	If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.

14. Transport information

Domestic regulation

49 CFR
Not regulated as a dangerous good

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)
None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended
None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):
Reportable Quantity not reasonably exceeded.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Skin Corrosion or Irritation, Serious eye damage or eye irritation, Respiratory or Skin Sensitization

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):
None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
Reportable Quantity not reasonably exceeded.

US State Regulations

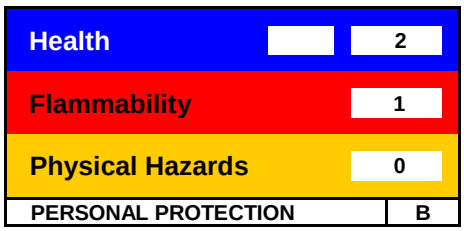
US. California Proposition 65
No ingredient requiring a warning under CA Prop 65.

Inventory Status:

US TSCA Inventory:	On or in compliance with the inventory	All intentional ingredients are listed in the TSCA Inventory or comply with TSCA Polymer Exemption critieria per 40 CFR 723.
Canada DSL Inventory List:	Included on Inventory.	

16.Other information, including date of preparation or last revision

HMIS Hazard ID



B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date: 03/13/2019

Version #: 2.0

Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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