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SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: ZETASPERSE® 1600

Chemical name:

Blend of polymers, acetylene diol and ethoxylated alcohol

Other means of identification

None.

Recommended restrictions

Recommended use: Industrial use Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

> Nutrition & Care PO Box 34628 Richmond, VA 23234

USA

Telephone : +1 804 727 0700

Fax : +1 804 727 0845

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO) +1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 4

Health Hazards

Serious Eye Damage/Eye Irritation Category 1 Skin sensitizer Category 1

Label Elements

Hazard Symbol:



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Signal Word: Danger

Hazard Statement:

Combustible liquid.

Causes serious eye damage. May cause an allergic skin reaction.

Precautionary Statements

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF ON SKIN: Wash with plenty of soap and water. Wash contaminated

clothing before reuse. If skin irritation or rash occurs: Get medical

advice/attention. Specific treatment (see on this label). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing. Immediately call a POISON

CENTER/doctor. In case of fire: Use alcohol-resistant foam, carbon dioxide

or dry sand to extinguish.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Chemical name:

Blend of polymers, acetylene diol and ethoxylated alcohol

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
2,4,7,9-Tetramethyldec-5-yne-4,7-diol		126-86-3	<15%
Alcohols, C11-15-secondary, ethoxylated		68131-40-8	<25%
propane-1,2-diol		57-55-6	10 - 20%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures



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Description of necessary first-aid measures

General information: Immediately remove contaminated clothing.

Inhalation: fresh air supply, consult a doctor if feeling unwell.

Skin Contact: In case of contact with skin wash off with soap and water. In case of

discomfort: Supply with medical care.

Eye contact: In case of contact with eyes rinse thoroughly with plenty of water and

seek medical advice

Ingestion: Thoroughly clean the mouth with water In case of discomfort: Supply

with medical care.

Personal Protection for First-

aid Responders:

Do not inhale explosion and/or combustion gases, Use self-contained

breathing apparatus and wear protective suit

Most important symptoms/effects, acute and delayed

Symptoms: Risk of serious damage to eyes.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing

media:

High volume water jet.

Specific hazards arising from

the chemical:

In the event of fire the following can be released: - carbon dioxide, carbon monoxide Under certain conditions of combustion traces of other toxic

substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

No specific precautions.

Special protective equipment

for fire-fighters:

Do not inhale explosion and/or combustion gases Use self-contained

breathing apparatus and wear protective suit

6. Accidental release measures



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Personal precautions, protective equipment and emergency procedures: Use personal protective equipment.

Methods and material for containment and cleaning up:

Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder). Dispose of absorbed material in accordance with the regulations.

Environmental Precautions:

Do not allow to enter drains or waterways Do not discharge into the

subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):

No data available.

Safe handling advice: Provide good ventilation of working area (local exhaust ventilation if

necessary). Do not inhale gases/vapours/aerosols. Avoid contact with skin

and eyes.

Contact avoidance measures: No data available.

Hygiene measures: Wash hands before breaks and immediately after handling the product. Do

not eat, drink or smoke when working. Remove soiled or soaked clothing

immediately. Use barrier skin cream.

Storage

Safe storage conditions: Keep container tightly closed in a cool, well-ventilated place. Keep away

from direct sunlight. Protect from frost.Do not store with acids or alkalies Do

not store together with oxidizing agents.

Safe packaging materials: No data available.

Storage Temperature: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
propane-1,2-diol	AN ESL	18 μg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as
	ST ESL	1,800	amended (06 2018) US. Texas. Effects Screening Levels (Texas
	31 E3L	μg/m3	Commission on Environmental Quality), as amended (06 2018)
propane-1,2-diol - Aerosol.	TWA	10 mg/m3	US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended (02 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.



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Appropriate Engineering

Controls

No data available.

Individual protection measures, such as personal protective equipment

Eye/face protection: Tightly fitting safety goggles

Skin Protection

Hand Protection: Additional Information: gloves made of chloroprene (CR, e.g. Neoprene),

gloves made of nitril (NBR)

Skin and Body Protection: protective clothing

Respiratory Protection: in case of formation of vapours/aerosols: Short term: filter apparatus,

combination filter A-P2

9. Physical and chemical properties

Appearance

Physical state:liquidForm:liquidColor:Amber

Odor: Characteristic
Odor Threshold: not measured

pH: 4 (100 g/l, 20 °C) in Water

Freezing point: not measured

Boiling Point: $98 \, ^{\circ}\text{C}$ **Flash Point:** $> 77 \, ^{\circ}\text{C}$

Evaporation Rate:

Flammability (solid, gas):

Explosive limit - upper:

Explosive limit - lower:

Vapor pressure:

Relative vapor density:

1 045 g/cm² (20 °C)

Density: 1.045 g/cm3 (20 °C) **Relative density:** not measured

Solubility in Water: miscible

Solubility (other):

Partition coefficient (n-octanol/water):

Self Ignition Temperature:

Decomposition Temperature:

Not measured

Other information

Explosive properties:not measuredOxidizing properties:not oxidizingMinimum ignition temperature:not measured

Metal Corrosion: Does not corrode metal.



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10. Stability and reactivity

Reactivity: see section "Possibility of hazardous reactions".

Chemical Stability: The product is stable under normal conditions.

Possibility of hazardous

reactions:

No hazardous reactions with proper storage and handling.

Conditions to avoid: Direct sunlight Freezing.

Incompatible Materials: Oxidizing agents, acids alkalines

Hazardous Decomposition

Products:

None with proper storage and handling.

11. Toxicological information

Information on likely routes of exposure

Inhalation: Information on effects are given below.

Skin Contact: Information on effects are given below.

Eye contact: Information on effects are given below.

Ingestion: Information on effects are given below.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: No data available.

Not classified for acute toxicity based on available data.

Dermal

Product: No data available.

Inhalation

Product: No data available.

Not classified for acute toxicity based on available data.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.



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Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro

Product: No data available.

Components:

2,4,7,9-Tetramethyldec- Ames test (OECD 471): negative Own study

5-yne-4,7-diol Chromosomal aberration (OECD 473): negative Own study

gene mutation test (OECD 476): negative Own study

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product:
No data available.

Aspiration Hazard

Product: Not classified

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Components:



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2,4,7,9-Tetramethyldec-

5-yne-4,7-diol propane-1,2-diol

EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 15 mg/l (OECD 201) ErC50 (Algae (Pseudokirchneriella subcapitata), 72 h): 82 mg/l (OECD 201) EC 50 (Scenedesmus capricornutum (fresh water algae), 72 h): 24,200 mg/l

literature

EC 50 (Algae (Pseudokirchneriella subcapitata), 96 h): 19,000 mg/l (OECD

201)

EC 50 (Skeletonema costatum (marine diatom), 96 h): 19,100 mg/l (OECD

201)

Toxicity to microorganisms

Product: No data available.

Components:

2,4,7,9-Tetramethyldec-

5-yne-4,7-diol

EC 50 (activated sludge, 3 h): 630 mg/l

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Toxicity to microorganisms

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: not measured

Mobility in soil:

Product No data available.

Other adverse effects: Do not allow to enter soil, waterways or waste water canal.

13. Disposal considerations

Disposal methods: In accordance with local authority regulations, take to special waste

incineration plant

Contaminated Packaging: If empty contaminated containers are recycled or disposed of, the receiver

must be informed about possible hazards.



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14. Transport information

Domestic regulation

49 CFR

Not regulated as a dangerous good

Remarks : Not dangerous according to transport regulations.

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

Chemical Identity

OSHA hazard(s)

Alcohols, C11-15-

secondary, ethoxylated

2-Pentanone, 4-methyl-

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity

2-Pentanone, 4-methyl-

Chemical Identity

2-Pentanone, 4-methyl-

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Flammable (gases, aerosols, liquids, or solids), Serious eye damage or eye irritation, Respiratory or Skin Sensitization

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.



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US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.



WARNING: This product can expose you to chemicals including, 2-Pentanone, 4-methyl-, which is [are] known to the State of California to cause cancer and birth defects or other reproductive harm.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

propane-1,2-diol

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

propane-1,2-diol

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

US TSCA Inventory: Included on Inventory. Canada DSL Inventory List: Not on Inventory.

16.Other information, including date of preparation or last revision

HMIS Hazard ID

Health	2*	
Flammability	1	
Physical Hazards	0	
PERSONAL PROTECTION		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Version #: 1.2

Further Information: No data available.



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Revision Information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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