SAFETY DATA SHEET

1. Identification

Product identifier: SILIKOFTAL® HTL 2/MPA

Other means of identification

Recommended use: Industrial use

Recommended restrictions: None known.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Australia Pty Ltd
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2. Hazard(s) identification

Classification according to GHS

Physical Hazards

Flammable liquids	Category 3

Health Hazards

Acute toxicity (Oral)	Category 5
Toxic to reproduction	Category 1B
Specific Target Organ Toxicity - Single Exposure	Category 3 (Narcotic effect.)

Label Elements

Hazard Symbol:

Signal Word: Danger

Hazard Statement:
Flammable liquid and vapor.
May be harmful if swallowed.
May damage the unborn child.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response: Call a POISON CENTER or doctor/ physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice/attention.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards: None known.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
2-methoxy-1-methylethyl acetate	No data available.	108-65-6	30 - 60%
Ethanol (Ethyl alcohol)	No data available.	64-17-5	<5%

2-methoxypropyl acetate	No data available.	70657-70-4	<0.3%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove contaminated or soaked clothing immediately and dispose of safely.

Inhalation: fresh air supply, consult a doctor if feeling unwell.

Skin Contact: In case of contact with skin wash off with soap and water. In case of discomfort: Supply with medical care.

Eye contact: In case of contact with eyes rinse thoroughly with water. In case of discomfort: Supply with medical care.

Ingestion: Thoroughly clean the mouth with water In case of discomfort: Supply with medical care.

Personal Protection for First-aid Responders: No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: Depending on the dose inhalation and/or ingestion may cause: headache, inebriation, unconsciousness.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing media: High volume water jet.

Special hazards arising from the substance or mixture: In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide benzene Under certain conditions of combustion traces of other toxic substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting procedures:	Keep away from sources of ignition. Take action to prevent static discharges. Vapours may form explosive mixtures with air. Cool endangered containers by water spray
Special protective equipment for fire-fighters:	Do not inhale explosion and/or combustion gases. Use self-contained breathing apparatus and wear protective suit

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Use personal protective equipment. Keep away sources of ignition. Ensure adequate ventilation.
Accidental release measures:	No data available.
Methods and material for containment and cleaning up:	Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.
Environmental Precautions:	Do not allow to enter drains or waterways Prevent product from getting into subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):	No data available.
Safe handling advice:	Do not inhale gases/vapours/aerosols. Avoid contact with skin and eyes.Provide good ventilation of working area (local exhaust ventilation if necessary). Use respiratory protection during spraying.
Contact avoidance measures:	No data available.

Storage

Safe storage conditions:	Do not use plastic containers.Keep container tightly closed in a cool, well-ventilated place.Do not store together with oxidizing agents.
Safe packaging materials:	No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Observe national threshold limit values.

Biological Limit Values

Observe national threshold limit values.

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

General information: No data available.

Eye/face protection: Safety glasses

Skin Protection

Hand Protection: Material: Butyl rubber.
Break-through time: 60 min
Glove thickness: 0.4 mm

Other: protective clothing

Respiratory Protection: in case of formation of vapours/dusts: Short term: filter apparatus, combination filter A-P2

Hygiene measures: Wash hands before breaks and immediately after handling the product. When using do not eat, drink or smoke. Remove soiled or soaked clothing immediately.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state:	liquid
Form:	liquid
Color:	Colorless
Odor:	Characteristic
Odor Threshold:	not measured
Freezing point:	not measured
Boiling Point:	not measured
Flammability:	not measured

Upper/lower limit on flammability or explosive limits

Explosive limit - upper:	not measured
Explosive limit - lower:	not measured
Flash Point:	91 °F/33 °C (DIN EN ISO 2719)
Autoignition Temperature:	not measured
Decomposition Temperature:	not measured
pH:	Not applicable

Viscosity

Dynamic viscosity:	1,000 - 1,400 mPa.s (77 °F/25 °C, DIN 53019)
Kinematic viscosity:	870 - 1217 mm2/s (77 °F/25 °C, calculated)
Flow Time:	No data available.

Solubility(ies)

Solubility in Water:	Insoluble

Solubility (other):	not measured
Partition coefficient (n-octanol/water):	not measured
Vapor pressure:	not measured
Relative density:	not measured
Density:	1.11 - 1.15 g/cm3 (77 °F/25 °C) (DIN 51757)
Bulk density:	No data available.
Relative vapor density:	not measured

Other information

Explosive properties:	not measured
Oxidizing properties:	not oxidizing
Minimum ignition temperature:	not measured
Metal Corrosion:	Not corrosive to metals
Evaporation Rate:	not measured

10. Stability and reactivity

Reactivity:	see section "Possibility of hazardous reactions".
Chemical Stability:	The product is stable under normal conditions.
Possibility of hazardous reactions:	No hazardous reactions with proper storage and handling
Conditions to avoid:	Open flames, sparks or input of much heat
Incompatible Materials:	Oxidizing agents.
Hazardous Decomposition Products:	experiments indicate that small amounts of benzene are evolved when heated to approx. 180°C and above.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation:	Information on effects are given below.
Skin Contact:	Information on effects are given below.
Eye contact:	Information on effects are given below.
Ingestion:	Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Oral

Product:	LD 50 (ATEmix): 3,362 mg/kg
Components:	

2-methoxy-1-methylethyl acetate	LD 50 (Rat): 6,190 mg/kg LD 50 (Rat): 6,190 - 10,000 mg/kg LD 50 (Rat): 5,155 mg/kg
Ethanol (Ethyl alcohol)	LD 50 (Rat): 10,470 mg/kg
2-methoxypropyl acetate	No data available.

Dermal

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	LD 50 (Rabbit): > 5,000 mg/kg
Ethanol (Ethyl alcohol)	LD 50 (Rabbit): > 20,000 mg/kg (analogy)
2-methoxypropyl acetate	No data available.

Inhalation

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	LC 50 (Rat, 4 h): > 35.7 mg/l Vapour Not applicable, Dust and mist
Ethanol (Ethyl alcohol)	LC 50 (Rat, Female, Male, 4 h): 124.7 mg/l Vapour Not applicable, Dust and mist
2-methoxypropyl acetate	No data available., Vapour No data available., Dust and mist

Repeated dose toxicity

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Skin Corrosion/Irritation

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	OECD 404 (Rabbit): Not irritating
Ethanol (Ethyl alcohol)	OECD 404 (Rabbit): Not irritating
2-methoxypropyl acetate	No data available.

Serious Eye Damage/Eye Irritation

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	OECD 405 (Rabbit): Not irritating
Ethanol (Ethyl alcohol)	OECD 405 (Rabbit): Irritating.
2-methoxypropyl acetate	No data available.

Respiratory or Skin Sensitization

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	Maximization Test, OECD 406 (Guinea Pig): Not a skin sensitizer.
Ethanol (Ethyl alcohol)	Maximization Test, OECD 406 (Guinea pig): Not a skin sensitizer. Respiratory sensitizer (Rat): Not a respiratory sensitizer
2-methoxypropyl acetate	No data available.

Carcinogenicity

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	Not classified
2-methoxypropyl acetate	No data available.

Germ Cell Mutagenicity

No data available.

In vitro

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	Ames test (OECD 471): negative (analogy) gene mutation test (OECD 476): negative (analogy)
2-methoxypropyl acetate	No data available.

In vivo

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	Chromosomal aberration (OECD 478) Oral (Mouse, Male): negative
2-methoxypropyl acetate	No data available.

Reproductive toxicity

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	Not classified
2-methoxypropyl acetate	Presumed human reproductive toxicant May damage the unborn child.

Specific Target Organ Toxicity - Single Exposure

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	Inhalation - vapor: Central nervous system. - Category 3 with narcotic effects.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	Inhalation - vapor: Respiratory system - Category 3 with respiratory tract irritation.

Specific Target Organ Toxicity - Repeated Exposure

Product:	No data available.
Components:	

2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Aspiration Hazard

Product:	Not classified
Components:	
2-methoxy-1-methylethyl acetate	Not classified
Ethanol (Ethyl alcohol)	Not classified
2-methoxypropyl acetate	Not classified

Information on health hazards

Other hazards

Product:	No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	LC 50 (Oncorhynchus mykiss, 96 h): > 100 - 180 mg/l NOEC (Oncorhynchus mykiss, 96 h): 100 mg/l
Ethanol (Ethyl alcohol)	LC 50 (Pimephales promelas, 96 h): 11,200 mg/l
2-methoxypropyl acetate	No data available.

Aquatic Invertebrates

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	EC 50 (Daphnia magna, 48 h): > 500 mg/l
Ethanol (Ethyl alcohol)	LC 50 (Ceriodaphnia dubia, 48 h): 5,012 mg/l
2-methoxypropyl acetate	No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	EC 50 (Algae (Pseudokirchneriella subcapitata), 96 h): > 1,000 mg/l (OECD 201)
Ethanol (Ethyl alcohol)	EC 50 (Chlorella vulgaris (Fresh water algae), 72 h): 275 mg/l (OECD 201)
2-methoxypropyl acetate	No data available.

Toxicity to microorganisms

Product:	No data available.
Components:	

2-methoxy-1-methylethyl acetate	EC 10 (activated sludge, 0.5 h): > 1,000 mg/l (OECD 209)
Ethanol (Ethyl alcohol)	IC 50 (activated sludge, 3 h): > 1,000 mg/l (OECD 209) (analogy)
2-methoxypropyl acetate	No data available.

Toxicity to soil dwelling organisms

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Toxicity to terrestrial organisms

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Chronic hazards to the aquatic environment:

Fish

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	NOEC (Oryzias latipes, 14 d): 47.5 mg/l (OECD 204) LC 50 (Oryzias latipes, 14 d): 63.5 mg/l (OECD 204)
Ethanol (Ethyl alcohol)	NOEC (Danio rerio, 120 h): 1,000 mg/l (OECD 212)
2-methoxypropyl acetate	No data available.

Aquatic Invertebrates

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	NOEC (Daphnia magna, 21 d): 100 mg/l (OECD 211) EC 50 (Daphnia magna, 21 d): > 100 mg/l (OECD 211)
Ethanol (Ethyl alcohol)	LC 50 (Ceriodaphnia dubia, 10 d): 1,806 mg/l NOEC (Ceriodaphnia dubia, 10 d): 9.6 mg/l LC 50 (Daphnia magna, 2 d): 9,248 mg/l LC 50 (Daphnia magna, 9 d): 454 mg/l NOEC (Daphnia magna, 9 d): 9.6 mg/l
2-methoxypropyl acetate	No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	NOEC (Algae (Pseudokirchneriella subcapitata), 96 h): 1,000 mg/l (OECD 201)
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Toxicity to microorganisms

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	EC 10 (activated sludge, 0.5 h): > 1,000 mg/l (OECD 209)

Ethanol (Ethyl alcohol)	IC 50 (activated sludge, 3 h): > 1,000 mg/l (OECD 209) (analogy)
2-methoxypropyl acetate	No data available.

Toxicity to soil dwelling organisms

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Toxicity to terrestrial organisms

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Persistence and Degradability

Biodegradation

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	83 % (28 d, OECD 301 F) The product is easily biodegradable., aerobic
Ethanol (Ethyl alcohol)	84 % (20 d) The product is easily biodegradable., aerobic
2-methoxypropyl acetate	No data available.

BOD/COD Ratio

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	58 %
2-methoxypropyl acetate	No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product:	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Partition Coefficient n-octanol / water (log Kow)

Product:	Log Kow: not measured
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	Log Kow: -0.35 20 °C
2-methoxypropyl acetate	No data available.

Mobility in soil:

Product	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Product	No data available.
Components:	
2-methoxy-1-methylethyl acetate	No data available.
Ethanol (Ethyl alcohol)	No data available.
2-methoxypropyl acetate	No data available.

Other adverse effects:

Other hazards

Product: Do not allow to enter soil, waterways or waste water canal.

13. Disposal considerations

Disposal methods: In accordance with local authority regulations, take to special waste incineration plant

Contaminated Packaging: If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.

14. Transport information

ADG

UN number or ID number	:	UN 1866
Proper shipping name	:	RESIN SOLUTION
Class	:	3
Packing group	:	III
Labels	:	3
Hazchem Code	:	•3Y

International Regulations

IATA-DGR

UN/ID No.	:	UN 1866
Proper shipping name	:	Resin solution
Class	:	3
Packing group	:	III
Labels	:	3
Packing instruction (cargo aircraft)	:	366
Packing instruction (passenger aircraft)	:	355

IMDG-Code

UN number or ID number	:	UN 1866
Proper shipping name	:	RESIN SOLUTION
Class	:	3
Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-E
Marine pollutant	:	no
Remarks	:	Stowage category A

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information

International regulations

Montreal protocol
Not applicable

Stockholm convention
Not applicable

Rotterdam convention
Not applicable

Kyoto protocol
Not applicable

16.Other information, including date of preparation or last revision

Issue Date: 18.08.2021

Version #: 1.1

Further Information: No data available.

Revision Information: Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Disclaimer:

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