

SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: TEGO® Dispers 672

Chemical name:

Solution of a pigment affinity polymer

Other means of identification

Recommended restrictions

Recommended use: Industrial Use

Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation
2 Turner Place
Piscataway, NJ 08854
USA

Telephone : +1 732 981 5000

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)
Emergency : 800 681 9531 (CHEMTREC MEXICO)
+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 3

Health Hazards

Specific Target Organ Toxicity -
Single Exposure Category 3

Label Elements

Hazard Symbol:



Signal Word:

Warning

Hazard Statement: Flammable liquid and vapor.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention: Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep container tightly closed. Avoid breathing dust/fume/gas/mist/vapors/spray.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

Chemical name:
Solution of a pigment affinity polymer

Mixtures

| Chemical Identity | CAS number | Content in percent (%) [*] |
|---------------------------|------------|-------------------------------------|
| Butyl acetate | 123-86-4 | >=30 - <50% |
| 1-Methoxy-2-Propylacetate | 108-65-6 | >=20 - <30% |
| n-Decanol | 112-30-1 | >=1 - <5% |

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove soiled or soaked clothing immediately

Inhalation: If inhaled remove from side of exposure to fresh air, seek medical advice.

Skin Contact: In case of contact with skin wash off with soap and water. In the event of symptoms seek medical advice.

Eye contact: In case of contact with eyes rinse thoroughly with water. In the event of symptoms seek medical advice.

Ingestion: Thoroughly clean the mouth with water In the event of symptoms seek medical advice.

Personal Protection for First-aid Responders: Do not inhale explosion and/or combustion gases, Self-contained breathing apparatus.

Most important symptoms/effects, acute and delayed

Symptoms: Prolonged skin contact may cause skin irritation and/or dermatitis.
Depending on the dose inhalation and/or ingestion may cause: headache, inebriation, unconsciousness.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing media: Full water jet

Specific hazards arising from the chemical: In the event of fire the following can be released: - carbon dioxide, carbon monoxide Under certain conditions of combustion traces of other toxic substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting procedures: Keep away from sources of ignition - no smoking. Take action to prevent static discharges. Vapours can form an explosive mixture with air. Cool endangered containers by water spray

Special protective equipment for fire-fighters: Do not inhale explosion and/or combustion gases Self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Ensure adequate ventilation. Keep away from sources of ignition - no smoking.

Methods and material for containment and cleaning up: Take up with absorbent material (eg sand, kieselguhr, acid binder, universal binder, sawdust). Dispose of absorbed material in accordance with the regulations.

Environmental Precautions: Do not allow to enter drains or waterways Do not discharge into the subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation): No data available.

Safe handling advice: Avoid contact with skin and eyes. Do not inhale gases/vapours/aerosols. Provide good ventilation of working area (local exhaust ventilation if necessary).

Contact avoidance measures: No data available.

Hygiene measures: Do not eat, drink or smoke when working. Remove soiled or soaked clothing immediately. Wash hands before breaks and immediately after handling the product. Use barrier skin cream.

Storage

Safe storage conditions: Keep container tightly closed in a cool, well-ventilated place. Protect from sun. PROTECT FROM FREEZING!

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

| Chemical Identity | Type | Exposure Limit Values | Source |
|---------------------------|---------|-----------------------|--|
| Butyl acetate | TWA | 50 ppm | US. ACGIH Threshold Limit Values (03 2016) |
| | STEL | 150 ppm | US. ACGIH Threshold Limit Values (03 2016) |
| | REL | 150 ppm 710 mg/m3 | US. NIOSH: Pocket Guide to Chemical Hazards (2010) |
| | STEL | 200 ppm 950 mg/m3 | US. NIOSH: Pocket Guide to Chemical Hazards (2010) |
| | PEL | 150 ppm 710 mg/m3 | US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (03 2016) |
| | AN ESL | 50 ppb | US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (06 2018) |
| 1-Methoxy-2-Propylacetate | AN ESL | 270 µg/m3 | US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (06 2018) |
| | ST ESL | 500 ppb | US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (06 2018) |
| | ST ESL | 2,700 µg/m3 | US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (06 2018) |
| | TWA PEL | 100 ppm 541 mg/m3 | US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015) |
| | STEL | 150 ppm 811 mg/m3 | US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015) |
| | TWA | 50 ppm | US. OARS. WEELs Workplace Environmental Exposure Level Guide (02 2016) |

None of the components have assigned exposure limits.
 Hazardous components without workplace control parameters

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

Eye/face protection: This product is not classified as an eye irritant. Any necessity for eye protection must be determined within the scope of a risk assessment.

Skin Protection

Hand Protection: Material: gloves made of nitril (NBR)
 Break-through time: > 30 min

Skin and Body Protection:

protective clothing

Respiratory Protection:

in case of formation of vapours/dusts: Short term: filter apparatus, combination filter A-P2

Hygiene measures:

Do not eat, drink or smoke when working. Remove soiled or soaked clothing immediately. Wash hands before breaks and immediately after handling the product. Use barrier skin cream.

9. Physical and chemical properties
Appearance

| | |
|-----------------------------------|-------------------------|
| Physical state: | liquid |
| Form: | liquid |
| Color: | Yellow |
| Odor: | ester-like |
| Odor Threshold: | not measured |
| pH: | Not applicable |
| Freezing point: | not measured |
| Boiling Point: | not measured |
| Flash Point: | 73 °F (DIN EN ISO 2719) |
| Evaporation Rate: | not measured |
| Flammability (solid, gas): | no data available |

| | |
|---|---------------------------------|
| Explosive limit - upper (%): | not measured |
| Explosive limit - lower (%): | not measured |
| Vapor pressure: | not measured |
| Vapor density (air=1): | not measured |
| Density: | 1.002 g/cm ³ (25 °C) |
| Relative density: | No data available. |
| Solubility(ies) | |
| Solubility in Water: | Not applicable |
| Solubility (other): | not measured |
| Partition coefficient (n-octanol/water): | not measured |
| Self Ignition Temperature: | not measured |
| Decomposition Temperature: | not measured |
| Kinematic viscosity: | No data available. |
| Dynamic viscosity: | 460 mPa.s (25 °C) |

Other information

| | |
|--------------------------------------|-------------------------|
| Explosive properties: | not measured |
| Oxidizing properties: | not oxidizing |
| Minimum ignition temperature: | not measured |
| Metal Corrosion: | Not corrosive to metals |

10. Stability and reactivity

| | |
|--|--|
| Reactivity: | see section "Possibility of hazardous reactions" |
| Chemical Stability: | The product is stable under normal conditions. |
| Possibility of hazardous reactions: | No hazardous reactions with proper storage and handling. |
| Conditions to avoid: | Unknown |
| Incompatible Materials: | Unknown |
| Hazardous Decomposition Products: | None with proper storage and handling. |

11. Toxicological information

Information on likely routes of exposure

| | |
|----------------------|---|
| Inhalation: | If handled correctly, not a relevant route of exposure. Information on effects are given below. |
| Skin Contact: | Relevant route of exposure. Information on effects are given below. |
| Eye contact: | Relevant route of exposure. Information on effects are given below. |
| Ingestion: | If handled correctly, not a relevant route of exposure. Information on effects are given below. |

Symptoms related to the physical, chemical and toxicological characteristics

| | |
|----------------------|--------------------|
| Inhalation: | No data available. |
| Skin Contact: | No data available. |
| Eye contact: | No data available. |
| Ingestion: | No data available. |

Information on toxicological effects**Acute toxicity (list all possible routes of exposure)**

| | |
|-------------------|----------------------------|
| Oral | |
| Product: | LD 50 (Rat): > 2,000 mg/kg |
| Dermal | |
| Product: | no data available |
| Inhalation | |
| Product: | no data available |

Repeated dose toxicity

Product: no data available

Skin Corrosion/Irritation

Product: no data available

Serious Eye Damage/Eye Irritation

Product: no data available

Respiratory or Skin Sensitization

Product: no data available

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: no data available

Specific Target Organ Toxicity - Repeated Exposure

Product: no data available

Aspiration Hazard

Product: Not classified

Other effects:

By analogy with a product of similar composition Vapours may cause drowsiness and dizziness. Due to the composition of the product it cannot be excluded: Repeated exposure may cause skin dryness or cracking.

12. Ecological information**Ecotoxicity:****Acute hazards to the aquatic environment:**

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

BOD/COD Ratio
Product: No data available.

Bioaccumulative potential
Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: not measured

Mobility in soil: No data available.

Components:

Butyl acetate No data available.

1-Methoxy-2- No data available.

Propylacetate No data available.

n-Decanol No data available.

Other adverse effects:

Do not allow to enter soil, waterways or waste water canal. The product is classified as extremely hazardous to waters (according to the German Regulation on the Classification of Substances Hazardous to Waters (WwSV)).

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|------------------------------------|
| 13. Disposal considerations |
|------------------------------------|

Disposal methods:

In accordance with local authority regulations, take to special waste incineration plant

Contaminated Packaging:

If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.

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| 14. Transport information |
|----------------------------------|

Domestic regulation
49 CFR

UN/ID/NA number : UN 1993

Proper shipping name : Flammable liquids, n.o.s.
(Butyl acetates, 2-methoxy-1-methylethyl acetate)

Class : 3

Packing group : III

Labels : 3

ERG Code : 128

Marine pollutant : no

International Regulations
IATA-DGR

UN/ID No. : UN 1993

Proper shipping name : Flammable liquid, n.o.s.
(Butyl acetates, 2-methoxy-1-methylethyl acetate)

Class : 3
Packing group : III
Labels : 3
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1993
Proper shipping name : FLAMMABLE LIQUID, N.O.S.
(Butyl acetates, 2-methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no
Remarks : Stowage category A

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information**US Federal Regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

| <u>Chemical Identity</u> | <u>Reportable quantity</u> |
|--------------------------|----------------------------|
| Butyl acetate | 5000 lbs. |

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Flammable (gases, aerosols, liquids, or solids), Specific target organ toxicity (single or repeated exposure)

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

SARA 311/312 Hazardous Chemical

Chemical Identity

Threshold Planning Quantity

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

Butyl acetate

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

Butyl acetate

n-Decanol

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

| | |
|----------------------------|---------------------------------------|
| US TSCA Inventory: | Included on Inventory. |
| Canada DSL Inventory List: | Not in compliance with the inventory. |
| Canada NDSL Inventory: | Included on Inventory. |

16. Other information, including date of preparation or last revision
HMIS Hazard ID

| | |
|----------------------------|---|
| Health | 2 |
| Flammability | 3 |
| Physical Hazards | 0 |
| PERSONAL PROTECTION | X |

Consult supervisor for special handling instructions for these substances.

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Version #: 1.0

Further Information: none

Revision Information: Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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