

SAFETY DATA SHEET

1. Identification

Product identifier: TEGO® Dispers 705

Chemical name: Solution of an ammoniumsalt of higher molecular polycarbonic acid in organic solvent

Other means of identification

Recommended use: Industrial use

Recommended restrictions: None known.

Manufacturer/Importer/Distributor Information

Company Name	 Evonik Australia Pty Ltd Suites 33&37 1 Ricketts Road Mt Waverley, VIC 3149 Australia

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E-mail	: productsafety-cs@evonik.con	n

Emergency telephone number:

24-Hour Health	: +61 2 9037 2994
Emergency	
	+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Classification according to GHS

Physical Hazards	
Flammable liquids	Category 3
Health Hazards	
Acute toxicity (Oral)	Category 5
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 1
Specific Target Organ Toxicity - Single Exposure	Category 3 (Respiratory tract irritation.)
Specific Target Organ Toxicity - Repeated Exposure	Category 2



Environmental Hazards Acute hazards to the aqu	
environment	
Chronic hazards to the ac environment	quatic Category 3
Label Elements	
Hazard Symbol:	
Signal Word:	Danger
Hazard Statement:	Flammable liquid and vapor. May be harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary Statements	
Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response:	Call a POISON CENTER or doctor/ physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water [or shower]. If skin irritation occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instructions on this label). IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. IF exposed or concerned: Get medical advice/attention.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents/ container to an approved facility in accordance with 2/15



local, regional, national and international regulations.

Other hazards:

None known.

3. Composition/information on ingredients

Chemical name:

Solution of an ammoniumsalt of higher molecular polycarbonic acid in organic solvent

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
xylene, mixture of isomers	No data available.	1330-20-7	10 - <30%
isobutanol	No data available.	78-83-1	10 - <30%
ethylbenzene	No data available.	100-41-4	10 - <30%
Maleic acid	No data available.	110-16-7	<0.2%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information:	Remove soiled or soaked clothing immediately
Inhalation:	If inhalated remove from side of exposure to fresh air, seek medical advice.
Skin Contact:	In case of contact with skin wash off immediately with soap and water If skin irritation persists, call a physician.
Eye contact:	In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice
Ingestion:	Thoroughly clean the mouth with water In case of discomfort: Supply with medical care.
Personal Protection for First-aid Responders:	No data available.

Most important symptoms and effects, both acute and delayed



Symptoms:

Risk of serious damage to eyes. Skin irritation Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons.

Hazards:

No data available.

Indication of immediate medical attention and special treatment needed Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media:	foam, carbon dioxide, dry powder, water spray.	
Unsuitable extinguishing media:	High volume water jet.	
Special hazards arising from the substance or mixture:	In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide Under certain conditions of combustion traces of other toxic substances cannot be excluded	
Special protective equipment and precautions for firefighters		
Special fire fighting procedures:	Keep away from sources of ignition. Take action to prevent static discharges. Vapours may form explosive mixtures with air. Cool endangered containers by water spray	
Special protective equipment for fire- fighters:	Do not inhale explosion and/or combustion gases. Self- contained breathing apparatus.	
6. Accidental release measures		
Personal precautions, protective equipment and emergency procedures:	Use personal protective equipment. Keep away sources of ignition. Ensure adequate ventilation.	
Accidental release measures:	No data available.	
Methods and material for containment and cleaning up:	Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.	
Environmental Precautions:	Prevent product from getting into subsoil/soil. Do not allow to enter drains or waterways	

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):	No data available.
Safe handling advice:	Provide good ventilation of working area (local exhaust



	ventilation if necessary).Avoid contact with skin and eyes. Do not inhale gases/vapours/aerosols.	
Contact avoidance measures:	No data available.	
Storage		
Safe storage conditions:	Keep container tightly closed in a cool, well-ventilated place.Keep away from heat.Do not store with acids or alkalies Do not store together with oxidizing agents.Do not use plastic containers.	
Safe packaging materials:	No data available.	
8. Exposure controls/personal protection		
Control Parameters Occupational Exposure Limits		
Observe national threshold limit values.		
Biological Limit Values Observe national threshold limit values.		
Appropriate Engineering Controls	No data available.	
Individual protection measures, such as p	ersonal protective equipment	
General information:	No data available.	
Eye/face protection:	Tightly fitting safety goggles	
Skin Protection		
Hand Protection:	Material: Nitrile rubber. Break-through time: 30 min Glove thickness: 0.4 mm	
Other:	protective clothing	
Respiratory Protection:	in case of formation of vapours/aerosols: Short term: filter apparatus, combination filter A-P2	
Hygiene measures:	Wash hands before breaks and immediately after handling the product. When using do not eat, drink or smoke. Remove soiled or soaked clothing immediately.	

9. Physical and chemical properties

Information on basic physical a Appearance	and chemical properties
Physical state:	liquid
Form:	liquid
Color:	Light brown



Odor:	of xylene
Odor Threshold:	not measured
Freezing point:	not measured
Boiling Point:	not measured
Flammability:	not measured
Upper/lower limit on flammability or explo	osive limits
Explosive limit - upper:	not measured
Explosive limit - lower:	not measured
Flash Point:	77 °F/25 °C (DIN 53213)
Autoignition Temperature:	not measured
Decomposition Temperature:	not measured
pH:	Not applicable
Viscosity	
Dynamic viscosity:	100 mPa.s (68 °F/20 °C)
Kinematic viscosity:	108 mm2/s (68 °F/20 °C, calculated)
Flow Time:	No data available.
Solubility(ies)	
Solubility in Water:	Insoluble
Solubility (other):	not measured
Partition coefficient (n- octanol/water):	not measured
Vapor pressure:	not measured
Relative density:	not measured
Density:	0.93 g/cm3 (68 °F/20 °C) (DIN 51757)
Bulk density:	No data available.
Relative vapor density:	not measured
Other information	
Explosive properties:	not measured
Oxidizing properties:	not oxidizing
Minimum ignition temperature:	not measured
Metal Corrosion:	Not corrosive to metals
Evaporation Rate:	not measured

10. Stability and reactivity

Reactivity:	see section "Possibility of hazardous reactions".
Chemical Stability:	The product is stable under normal conditions.
Possibility of hazardous reactions:	No hazardous reactions with proper storage and handling
Conditions to avoid:	Open flames, sparks or input of much heat
Incompatible Materials:	Oxidizing agents. Acids. Alkalies.



Hazardous	Decomposition
Products:	

None with proper storage and handling.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation:	Information on effects are given below.
Skin Contact:	Information on effects are given below.
Eye contact:	Information on effects are given below.
Ingestion:	Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Product:LD 50 (ATEmix): 2,513 mg/kgComponents:LD 50 (Rat): 3,523 mg/kgxylene, mixture of isomersLD 50 (Rat): > 4,000 mg/kg	
isobutanol LD 50 (Rat): > 2,830 mg/kg Literature LD 50 (Rat): 3,350 mg/kg Literature ethylbenzene LD 50 (Rat): 3,500 mg/kg	
Maleic acid LD 50 (Rat): 1,180 mg/kg Own study LD 50 (Rat): 1,030 mg/kg Literature	
Dermal Product: LD 50 (ATEmix): > 5,000 mg/kg	
Components:	
xylene, mixture of LD 50 (Rabbit): > 4,200 mg/kg isomers	
isobutanol LD 50 (Rabbit): 2,460 mg/kg Literature LD 50 (Rabbit): > 2,000 mg/kg Literature	
ethylbenzene LD 50 (Rabbit): 15,400 mg/kg	
Maleic acid LD 50 (Rabbit): 1,560 mg/kg Literature	
Inhalation Product: LC 50 (ATEmix, 4 h): > 40 mg/l Vapour	
Components:	_
xylene, mixture of LC 50 (Rat, 4 h): 27.5 mg/l Vapour No data available., Dust and isomers	mist
isobutanol No classification, Vapour No data available., Dust and mist ethylbenzene LC 50 (Rat, 4 h): 17.6 mg/l Vapour Dust and mist, No data avail	able.



Maleic acid	Vapour, No data available. Dust and mist, No data available.
Repeated dose toxicity Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. No data available. No data available. No data available. No data available.
Skin Corrosion/Irritation Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. (Rabbit): Irritating. Irritating. (Rabbit): Not irritating OECD 404 (Rabbit): Irritating. , 4 h OECD 435 (Reconstituted skin membranes): Irritating.
Serious Eye Damage/Eye Irritation Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. (Rabbit): Irritating. OECD 405 (Rabbit): Risk of serious damage to eyes. , 24 h (Rabbit): Not irritating OECD 405 (Rabbit): Risk of serious damage to eyes. , 24 h
Respiratory or Skin Sensitization Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	 Not a skin sensitizer. Magnussona i Kligmana., OECD 406 (Guinea Pig): Not a skin sensitizer. The data are derived from the evaluations or test results achieved with similar products (conclusion by analogy). Local Lymph Node Assay (LLNA), OECD 429 (Mouse): Not a skin sensitizer. Sensitization test, QSAR: Not a skin sensitizer. Not a skin sensitizer. Literature Local Lymph Node Assay (LLNA), OECD 429 (Mouse): May cause sensitization by skin contact. Literature Maximization Test, OECD 406 (Guinea Pig): May cause sensitization by skin
Carcinogenicity Product: Components: xylene, mixture of isomers isobutanol ethylbenzene	contact. No data available. No data available. No data available. No data available.



Maleic acid	No data available.
Germ Cell Mutagenicity	
No data available.	
In vitro	
Product: Components:	No data available.
xylene, mixture of isomers	Chromosomal aberration: negative sister chromatid exchange assay: negative
isobutanol	No data available.
ethylbenzene	gene mutation test (OECD 476): negative Chromosomal aberration (OECD 473): negative
Maleic acid	Ames test: negative Own study
In vivo	
Product:	No data available.
Components:	densise and letteral teast (OEOD 170) Dense al (Maruna, Mala), as easting
xylene, mixture of isomers	dominant lethal test (OECD 478) Dermal (Mouse, Male): negative dominant lethal test (OECD 478) Intraperitoneal (Mouse, Male): negative
isobutanol	No data available.
ethylbenzene	Micronucleus test (OECD 474) Oral (Mouse, Male): negative unscheduled DNA synthesis assay (OECD 486) Inhalation - vapor (Mouse, Female, Male): negative
Maleic acid	Chromosomal aberration (OECD 475) Inhalation - dust and mist (Rat, Female, Male): negative Literature
Reproductive toxicity	remaie, maie). negative Elicitatore
Product: Components:	No data available.
xylene, mixture of	No data available.
isomers	
isobutanol	No data available.
ethylbenzene	No data available.
Maleic acid	No data available.
Specific Target Organ Toxicity Product:	/ - Single Exposure No data available.
Components:	No data avallable.
xylene, mixture of isomers	Inhalation - vapor: Respiratory system - Category 3 with respiratory tract irritation.
isobutanol	Inhalation - vapor: Respiratory system - Category 3 with respiratory tract irritation.
	Inhalation - vapor: Central nervous system Category 3 with narcotic effects.
ethylbenzene	No data available.
Maleic acid	Inhalation - vapor: Respiratory system - Category 3 with respiratory tract irritation.
Specific Target Organ Toxicity Product:	/ - Repeated Exposure No data available.
Components:	
xylene, mixture of isomers	Oral Inhalation - vapor: Liver - Category 2 May cause damage to organs through prolonged or repeated exposure.
isobutanol	No data available.



ethylbenzene Maleic acid	Oral Inhalation - vapor: Ear - Category 2 May cause damage to organs through prolonged or repeated exposure. No data available.
Aspiration Hazard	
Product:	Not classified
Components:	
xylene, mixture of isomers	May be fatal if swallowed and enters airways.
isobutanol	Not classified
ethylbenzene	May be fatal if swallowed and enters airways.
Maleic acid	Not classified
Information on health hazards	
Other hazards	

Product:

No data available.

12. Ecological information

Ecotoxicity: Acute hazards to the aquatic environment:	
Fish Product: Components:	No data available.
xylene, mixture of isomers	LC 50 (Oncorhynchus mykiss, 96 h): 2.6 mg/l
isobutanol	LC 50 (Pimephales promelas, 96 h): 1,430 mg/l Literature
ethylbenzene	LC 50 (Atlantic silverside (Menidia menidia), 96 h): 5.1 mg/l salt water NOEC (Atlantic silverside (Menidia menidia), 96 h): 3.3 mg/l salt water LC 50 (Oncorhynchus mykiss, 96 h): 4.2 mg/l
Maleic acid	LC 50 (Oncorhynchus mykiss, 96 h): 75 mg/l
Aquatic Invertebrates Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. EC 50 (Daphnia magna, 24 h): 1 mg/l EC 50 (Daphnia pulex, 48 h): 1,100 mg/l Literature LC 50 (Americamysis bahia, 48 h): > 5.2 mg/l salt water EC 50 (Daphnia magna, 48 h): 1.8 - 2.4 mg/l NOEC (Daphnia magna, 48 h): 17.5 mg/l
	EC 50 (Daphnia magna, 48 h): 42.81 mg/l LOEL (Daphnia magna, 48 h): 30.63 mg/l
Toxicity to Aquatic Plants Product: Components:	No data available.
xylene, mixture of	EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 4.36 mg/l (OECD



isomers	201) growth rate	
	EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 2.2 mg/l (OEC 201) Biomass	;D
isobutanol	EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 632 mg/l (OEC 201) Literature	CD
	EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 1,799 mg/l	
ethylbenzene	(OECD 201) EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 5.4 mg/l (US- EPA-method)	
	EC 50 (Skeletonema costatum (marine diatom), 72 h): 4.9 mg/l (US-	
Maleic acid	EPA-method) saltwater EC 50 (Algae (Pseudokirchneriella subcapitata), 72 h): 74.35 mg/l (OECD 201) Literature	
Toxicity to microorganisms	8	
Product:	No data available.	
Components:		
xylene, mixture of isomers	NOEC (activated sludge, 3 h): 157 mg/l (OECD 209)	
isobutanol	No data available.	
ethylbenzene	EC 20 (activated sludge, 0.5 h): Approximate 200 mg/l (OECD 209) E	EC
	50 (activated sludge, 0.5 h): Approximate 600 mg/l (OECD 209)	
Maleic acid	EC 10 (Pseudomonas putida, 18 h): 44.6 mg/l (DIN 38412)	
Toxicity to soil dwelling or	ganisms	
Product:	No data available.	
Components:		
xylene, mixture of	No data available.	
isomers		
isobutanol	No data available.	
ethylbenzene	No data available.	
Maleic acid	No data available.	
Toxicity to torrectrial organ	Nieme	
Toxicity to terrestrial orgar Product:	No data available.	
Components:	NU udla avaliable.	
xylene, mixture of isomers	No data available.	
isobutanol	No data available.	
ethylbenzene	No data available.	
Maleic acid	No data available.	
Chronic hazards to the aquatic e	nvironment:	
Fish		
Product:	No data available.	
Components:		
xylene, mixture of	NOEC (Oncorhynchus mykiss, 56 d): > 1.3 mg/l	
isomers	NOEC (Oncorhynchus mykiss, 56 d): > 1.3 mg/l	
isobutanol	No data available.	
ethylbenzene	No data available.	
Maleic acid	No data available.	
Aquatic Invertebrates		
Product:	No data available.	
Components:		
		11/1
PEC. GHS 2023-05-26		



xylene, mixture of isomers isobutanol ethylbenzene	NOEC (Ceriodaphnia dubia, 7 d): 1.17 mg/l (US-EPA-method) NOEC (Ceriodaphnia dubia, 7 d): 0.96 mg/l (US-EPA-method) EL50 (Daphnia magna, 21 d): 2.9 mg/l (OECD 211) EC 10 (Daphnia magna, 21 d): 1.91 mg/l (OECD 211) NOEC (Daphnia magna, 21 d): 1.57 mg/l (OECD 211) NOEC (Daphnia magna, 21 d): 20 mg/l LC 50 (Ceriodaphnia dubia, 7 d): 3.6 mg/l (US-EPA-method) IC 50 (Ceriodaphnia dubia, 7 d): 3.3 mg/l (US-EPA-method) NOEC (Ceriodaphnia dubia, 7 d): 0.96 mg/l (US-EPA-method) Lowest Observed Effect Concentration (Ceriodaphnia dubia, 7 d): 1.7 mg/l (US-EPA-method)
Maleic acid	No data available.
Toxicity to Aquatic Plants	
Product:	No data available.
Components:	
xylene, mixture of	NOEC (Algae (Pseudokirchneriella subcapitata), 72 h): 1.3 mg/l (OECD
isomers	201) growth rate
	NOEC (Algae (Pseudokirchneriella subcapitata), 72 h): 0.44 mg/l (OECD
isobutanol	201) Biomass NOEC (Algae (Pseudokirchneriella subcapitata), 72 h): 53 mg/l (OECD
Isobularior	201) Literature
ethylbenzene	No data available.
Maleic acid	No data available.
Toxicity to microorganisms	
Product:	No data available.
Components:	
xylene, mixture of	NOEC (activated sludge, 3 h): 157 mg/l (OECD 209)
isomers	
isobutanol	No data available.
ethylbenzene	EC 20 (activated sludge, 0.5 h): Approximate 200 mg/l (OECD 209) EC
Malaia asid	50 (activated sludge, 0.5 h): Approximate 600 mg/l (OECD 209)
Maleic acid	EC 10 (Pseudomonas putida, 18 h): 44.6 mg/l (DIN 38412)
Toxicity to soil dwelling org	anisms
Product:	No data available.
Components:	
xylene, mixture of	No data available.
isomers	
isobutanol	No data available.
ethylbenzene	No data available.
Maleic acid	No data available.
-	••••
Toxicity to terrestrial organi Product:	
Components:	No data available.
xylene, mixture of	No data available.
isomers	
isobutanol	No data available.
ethylbenzene	No data available.
Maleic acid	No data available.
Persistence and Degradabilit	у
Diadogradotion	

Biodegradation



Product: Components:	No data available.
	98 % (28 d, OECD 301 F) The product is easily biodegradable., aerobic
isobutanol	70 - 80 % (28 d, OECD 301 D) The product is easily biodegradable., aerobic
ethylbenzene	70 - 80 % (28 d, ISO 14593) The product is easily biodegradable., aerobic
Maleic acid	97 % (28 d, OECD 301 B) The product is easily biodegradable., aerobic
BOD/COD Ratio Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. No data available. No data available. No data available. No data available.
Bioaccumulative potential	
Bioconcentration Factor (BC Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available.
Partition Coefficient n-octan Product: Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	Log Kow: not measured
Mobility in soil:	
Product Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. No data available. No data available. No data available. No data available.
Product Components: xylene, mixture of isomers isobutanol ethylbenzene Maleic acid	No data available. No data available. No data available. No data available. No data available.



Other adverse effects:	
Other hazards Product:	Do not allow to enter soil, waterways or waste water canal.
13. Disposal considerations	
Disposal methods:	In accordance with local authority regulations, take to special waste incineration plant
Contaminated Packaging	: If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.
14. Transport information	
ADG UN number or ID number Proper shipping name Class Packing group Labels Hazchem Code	: UN 1993 : FLAMMABLE LIQUID, N.O.S. : 3 : III : 3 : •3Y
International Regulations	
IATA-DGR UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft)	 UN 1993 Flammable liquid, n.o.s. (Xylene, Isobutanol) 3 III 3 366 355
IMDG-Code UN number or ID number Proper shipping name Class Packing group Labels EmS Code Marine pollutant Remarks	 UN 1993 FLAMMABLE LIQUID, N.O.S. (Xylene, Isobutanol) 3 III 3 F-E, <u>S-E</u> no Stowage category A

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.



15. Regulatory information

International regulations

Montreal protocol Not applicable

Stockholm convention Not applicable

Rotterdam convention Not applicable

Kyoto protocol Not applicable

16.Other information, including date of preparation or last revision		
Issue Date:	19.08.2021	
Version #:	1.1	
Further Information:	No data available.	
Revision Information:	Changes since the last version are highlighted in the margin. This version replaces all previous versions.	
Disclaimer:	This information and all further technical advice is based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.	